



250 EASY LIFE BUTT WELDER

SIZE RANGE: 75 - 250 MM

BY RITMO

●
Ultimate Solutions.
Intelligent Delivery.

● FEATURES

- Technical assistance offered before sale and after sale.
- Onsite team demonstration available with any butt welder purchase once machine is delivered.
- Stock of all critical components as spares in NZ.
- Servicing of all machines done here in NZ in our workshop. No requirement to send your machine offshore.
- A machine body built with a supporting frame, four clamps and two hydraulic cylinders with fast non-drip coupling connections. It comes with the fast-locking-adapters system SMARTLock patented by Ritmo
- A Teflon-coated (PTFE) heating plate with a built-in independent thermometer to check the working temperature.
- An extractable electric milling cutter to face the heads of the pipes and/or fittings. It includes a safety micro-switch and a thermal circuit breaker.
- An electro-hydraulic gear case protected from crashes and atmospheric corrosion by a plastic box. The electronic system guarantees the continuous repeat of the welding cycles and automatic control of the preset parameters, therefore the operator needs only to validate the welding phases. Easy Life is "Wi-Fi" ready and works together with the App "SET & GO PRO". The user-friendly graphic display allows a quick setting of the desired parameters. The EASY LIFE system can store up to 4000 welding cycles and sum them up into a PDF file. This report can be transferred to a PC/laptop through a USB port and data-management software. Possibility to pre-set 50 customised welding cycles. The EASY LIFE system data logging now shows the time!
- A milling cutter/ heating plate support.
- Ability to lock down welding parameters to save risk of welds being performed incorrectly.
- BASIC 250 EASY LIFE is able to weld fittings like elbows, tees, Y-branches and flange necks.

● STANDARD COMPOSITION



MACHINE BODY



DETACH DEVICE FOR HEATER



GEAR CASE



HEATING PLATE



MILLING CUTTER



SUPPORT



**INSERTS
Ø 75 - 225 MM**



MACHINE BODY

● ABOUT

Self-aligning hydraulic butt fusion machine, suitable for welding under-pressure pipes for water, gas and other fluids up to 250 mm. BASIC 250 EASY LIFE, thanks to a special gearcase, is able to manage the automated welding process. Built according to International standards (UNI 10565, ISO 12176-1).

● BENEFITS

The EASY LIFE system designed by RITMO offers the below benefits:

- Easy setting and easy to use
- Avoid mistakes
- Repeat the welding cycles
- Wide product range
- Reliability and precision
- Affordable system
- 100% quality
- Wi-fi ready

ON REQUEST



TOOL FOR FLANGE
NECKS



TROLLEY



APP
"SET & GO PRO"



ROLLERS



TOP CLAMP SHORT
ELBOWS/TEE

TECHNICAL FEATURES

MODEL	250MM EASY LIFE BUTT WELDER
Working Range	75 - 250mm
Materials	HDPE, PP, PP-R, PB, PVDF For other materials contact RITMO S.P.A.
Power supply	230 V Single Phase 50/60 Hz
Total absorbed power*	1100 W
Working temperature	180° - 280° C
Outside temperature range	-10° - 40° C
Time to reach welding temperature	< 20
Memory	4002 cycles
Pre-set welding cycles	52 cycles
Wi-Fi ready	App "SET & GO PRO"
Dimensions machine body (W x D x H)	850 x 470 x 400 mm
Dimensions gear case (W x D x H)	470 x 250 x 370 mm
Weight machine body	63 Kg
Weight standard composition	121 Kg

PLUS

- Automated Welding Process
- Wi-Fi ready
- App SET & GO - PRO

* Suggested power generator 5.5 - 6kVA

EASE OF USE

Hardware and software interact with each other sharing data during the entire workflow. Once the welding parameters are set up, the system guarantees the repetition of the welding cycle. The operator only has to confirm the work phases by pushing a button on the control panel of the gearcase.

QUALITY IN WELDING

Data-logging constantly tracks the welding cycle and saves the data in an internal hard-drive capable of storing up to 4000 welds. The data will be available through PDF reports, downloadable in a USB flash drive. The gear case recalls up to 50 preferred settings from the archive that have been saved by the operator.

EASY LIFE CONCEPT



EASY LIKE PUSHING A BUTTON

This is the concept that developed the EASY LIFE welding system: “to simplify the work in the job site while avoiding human mistakes”. EASY LIFE is accessible to everybody and is “Wi-Fi” ready; it works seamlessly together with the App “SET & GO - PRO”.

HOW DOES IT WORK

The hardware and software have been developed to interact to each other sharing data during the entire workflow. Once the welding parameters have been set up, the system guarantees the repetition of the welding cycle, which avoids errors. The operator only has to confirm the work phases on the gear case when asked to, by pushing a button. During the “welding phase”, where, at times, some pressure adjustments are needed, the electronic system automatically solves this problem.

QUALITY IN WELDING

The Easy Life system incorporates data-logging that saves the data in an internal hard-drive capable of storing up to 4000 welds. The Easy Life system can also pre-set up to 50 customised welding cycles. The data is available through PDF reports, downloadable onto a USB flash drive. If you want to export datalogs live on your job site then this can be done using the “SET & GO PRO” app.

EXTREME RELIABILITY

Born in 2002, the EASY LIFE system is now in its fourth generation.



"SET AND GO PRO" APP

HIGH QUALITY ON BUTT FUSION WELDING

"SET & GO PRO" Combines the ease of use, innovation and quality, in a system with the advantages of a CNC welding system, but at a significantly reduced cost.

Note: The "SET & GO PRO" App is a paid app subscription

ADVANTAGES

The "SET & GO PRO" App eliminates the expensive hardware of a data-logging while offering the highest quality welding at a lower cost.

HOW IT WORKS

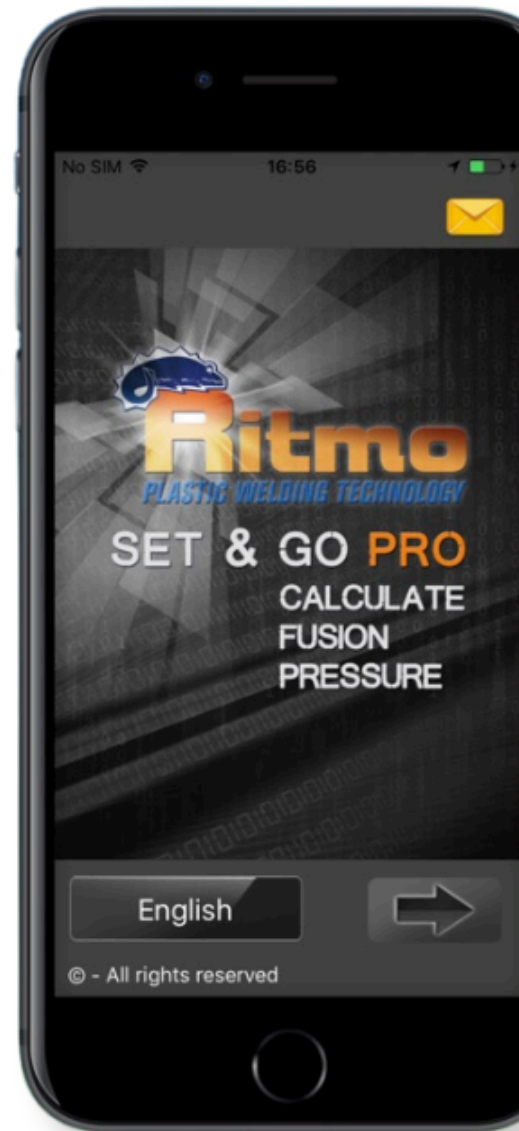
Set up the Easy Life welding machine through your smartphone/tablet with few and easy steps: choose the international welding standards (ISO, DVS, UNI, ASTM, etc.), pipe diameter and SDR.

With the GPS and smartphone scanner you can collect, transfer, and store information by project name. You can record the exact location of each pipe weld as well as the construction site, you can scan pipe and fitting barcodes, scan operator badges, and take photos before and after the installation.

With a detailed report at the end of each weld, you have all the technical data with exact graphs and parameters to compare against international welding standards and a geolocation map.

You can quickly share the welding reports in pdf format via email and WhatsApp or save them to your phone or on a cloud archive.

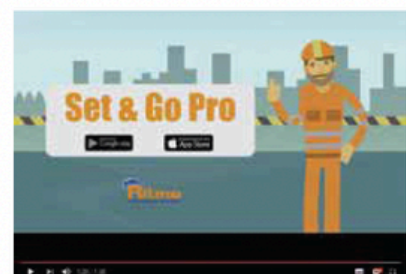
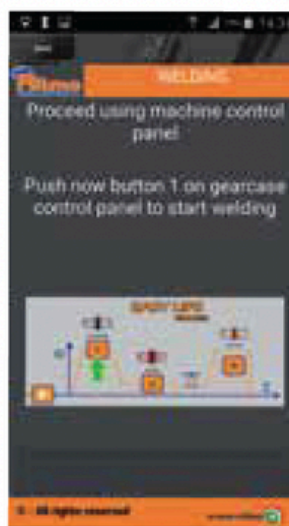
Choose "SET & GO PRO" as safety and quality are part of your job!



PLUS

- EASY SETTING AND WI-FI READY
- GEOLOCATION MAP
- DATA-LOGGING
- REPORT PDF

AVAILABLE ON



watch the video

HOW IT WORKS

WELDING REPORT
Welding = N° 46 - NO ERROR

Date (dd/mm/yy) = 16/02/16
Time (hh:mm) = 09:45

Standard
ISO 21307 (06/11) SINGLE LP

Diameter = 250 mm
SDR = 17
Thickness = 14.8mm
Material = PE

$p_1 = 0.17 \text{ MPa}$
 $T_{min} = 200^\circ\text{C}$
 $T_{nom} = 223^\circ\text{C}$
 $T_{max} = 245^\circ\text{C}$
 $p_1 = 29 \text{ bar}$
 $A = 2 \text{ mm}$
 $p_2 = 0 \text{ bar}; t_2 = 163 \text{ s}$
 $t_3 = 5 \text{ s}$
 $t_4 = 8 \text{ s}$
 $p_3 = 29 \text{ bar}; t_5 = 1080 \text{ s}$

Model = BASIC 315 (V0,V1)
Piston area = 6.68 cm²
Serial = 99000006
Firmware version = 216
Next overhaul (mm/yy) = 10/18
Operator = Test operator
Job site = Ritmo
Remark = test welding

Diameter = 250 mm
SDR = 17
Thickness = 14.8mm
Material = PE

T heater = 223°C

Drag pressure pt = 3 bar
 $p_1 = p_t = 31 \text{ bar}; t_1 = 30 \text{ s}$
 $p_2 = 0 \text{ bar}; t_2 = 163 \text{ s}$
 $t_3 = 4 \text{ s}$
 $t_4 = 8 \text{ s}$
 $p_3 = p_t = 31 \text{ bar}; t_5 = 1080 \text{ s}$
 $t_{total} = 1285 \text{ s}$

OPERATOR'S BADGE
300000041424312017564039002030

JOINT TRACEABILITY 1
3137011100814520240602025320078232530012

JOINT TRACEABILITY 2
3137011100814520240602025320078232530012

GPS 45:23,39647 11:43,0569



PRESSURE GRAPH



PICTURES BEFORE



AFTER



***** REPORT n.9 Easy Life v1.09 *****

Date: 02/02/16
Hour: 12:58
Set temperature HP: 200 C
Revision: 11/15
Serial number: 111200000
Diameter: 75 mm
Material: PP
SDR: 7.4
Operator: GIA
Job site: RIT
Remark:

***** WELDING DATA *****
Welding number: 8
Drag Pressure: 5 bar
P1: 40 bar
P2: 2 bar
P5: 40 bar
T1: 2s
T2: 30s
T3: 6s
T4: 4s
T5: 180s
Total joint time: 3':42"

Report by EASY LIFE

Report by
EASY LIFE + "SET & GO! PRO"

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