



HDPE DRAINAGE BUTT WELDER

75-250MM



Ultimate Solutions.
Intelligent Delivery.



COMMENTS

A professional welding machine ideal for pipes up to Ø 250 mm. It consists of a machine body with a pressure regulating device, a pair of clamps, two lateral supports, an electrically controlled milling cutter for levelling the ends of the pipe and/or fitting with a safety microswitch, an extractable heating plate with automatic device to control the temperature, a sliding support and a steel case that acts as a work bench and cover when transporting the machine.

The VR 250 can weld fittings such as bends and tees. Branches can also be welded thanks to the upper extractable jaws (on request) called SUPRA.

STANDARD COMPOSITION

- Machine body with a milling cutter
- Lateral supports and clamp adapters from Ø 75 to Ø 250 mm (Ø 140 and 180 mm on request)
- Working/transport steel case
- Service spanners and tools
- TP VR 250 TE plate
- Right and left clamp Ø 250 mm

ON REQUEST

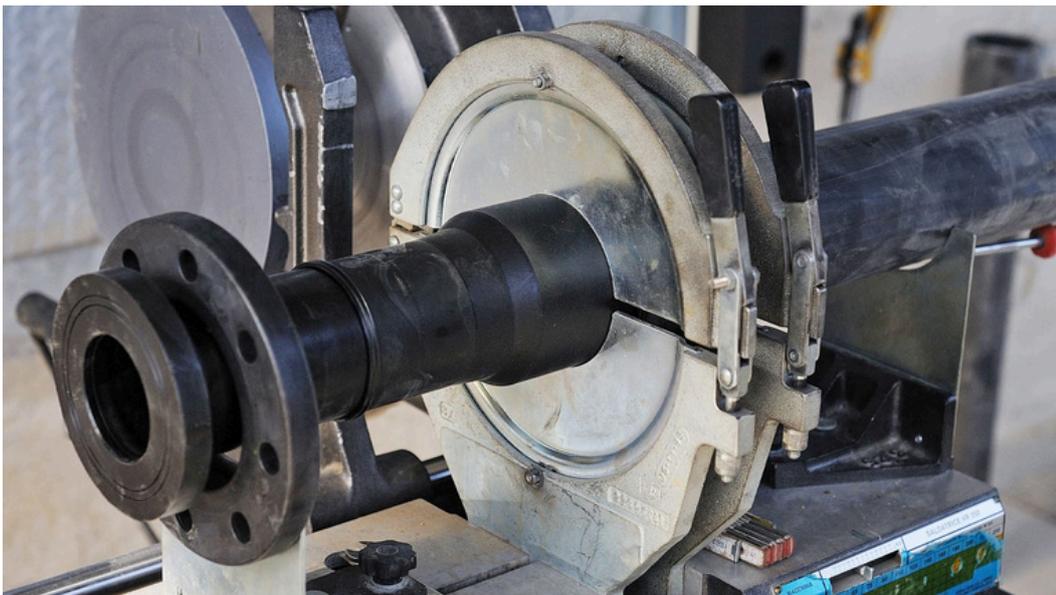
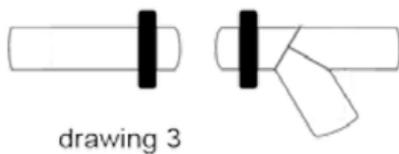
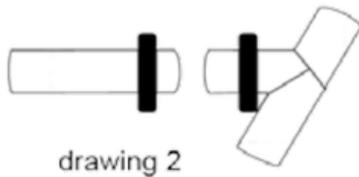
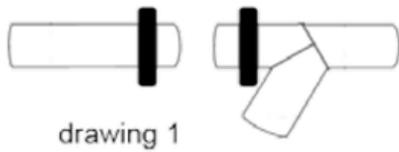
- Clamps adapters Ø 140 and 180 mm
- Lateral supports adapters Ø 140 and 180 mm
- Sets of extractable upper jaws SUPRA from Ø 75 to 225 mm
- Wooden case for SUPRA extractable upper jaws

TECHNICAL FEATURES

MODEL	VR 250
Code	9990-VR250
Working range	75 - 250 mm
Max Absorbed Power	2200 W
Power Supply	230 V Single Phase 50/60 Hz
Working temperature	180° - 280° C
Outside temperature range	-5° - 40° C
Time to reach welding temperature	~ 20'
Machine Body Dimensions	835 x 1240 x 1530 mm
Weight	123 kg

The meaning of SUPRA

This word identifies the different type of clamps mounted on this welding machine. They have been specifically designed to be able to lock "branch" fittings: with extractable and interchangeable jaws, shaped according to the diameter to weld, it is possible to lock all branch points (drawings 1, 2, 3).



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