

355 EASYLIFE BUTT WELDER

BY RITMO

●
Ultimate Solutions.
Intelligent Delivery.

● FEATURES

- Technical Assistance offered before sale and after sale.
- Free onsite team training with any butt welder purchase once machine is delivered.
- Stock of all critical components as spares in NZ.
- Servicing of all machines done here in NZ in our workshop. No requirement to send your machine offshore.
- A machine body built with a supporting frame, four clamps and two hydraulic cylinders with fast non-drip coupling connections. It comes with the fast-locking-adapters system SMARTLock patented by Ritmo.
- A Teflon-coated (PTFE) heating plate with a built-in independent thermometer to check the working temperature.
- An extractable electric milling cutter to face the heads of the pipes and/or fittings. It includes a safety micro-switch and a thermal circuit breaker.
- An electro-hydraulic gearcase protected from crashes and atmospheric corrosion by a plastic box. The electronic system guarantees the continuous repeat of the welding cycles and automatic control of the preset parameters, therefore the operator needs only to validate the welding phases.
- EASY LIFE is "Wi-Fi" ready and works together with the App "SET & GO PRO". The user-friendly graphic display allows a quick setting of the desired parameters.
- The EASY LIFE system can store up to 4000 welding cycles and sum them up into a PDF file. This report can be transferred to a PC/laptop through a USB port and data-management software. Possibility to pre-set 50 customized welding cycles. The EASY LIFE system data logging now shows the time!
- A milling cutter/ heating plate support.



MACHINE BODY

● ABOUT

Self-aligning hydraulic butt fusion machines, suitable for welding under-pressure pipes for water, gas and other fluids. Built according to the International standards (UNI 10565, ISO 12176-1)

BASIC 355 is able to weld fittings like elbows, tees, Y-branches and flange necks.

● BENEFITS

The EASY LIFE system designed by RITMO offers the below benefits:

- Easy setting and easy to use
- Avoid mistakes
- Repeat the welding cycles
- Wide product range
- Reliability and precision
- Affordable system
- 100% quality
- Wi-fi ready

● STANDARD COMPOSITION



MACHINE
BODY



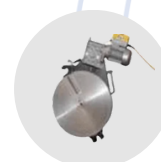
DETACH DEVICE
FOR HEATER



GEAR CASE



HEATING
PLATE



MILLING
CUTTER



SUPPORT

ON REQUEST



INSERTS
Ø 90 ÷ 280MM
MASTER Ø 250 MM



**TOOL FOR FLANGE
NECKS**



TROLLEY



APP
"SET & GO PRO"



ROLLERS

and: Inserts Ø 3" ÷ 10" IPS; 3" ÷ 10" DIPS pre-insulated bag for heating plate, trolley for milling cutter/heating plate, wooden case for inserts

TECHNICAL FEATURES

MODEL	355MM EASYLIFE BUTT WELDER
Working range *	125 ÷ 355 mm
Materials	HDPE, PP, PP-R, PB, PVDF For other materials contact RITMO S.P.A.
Power supply	230 V Single Phase 50/60 Hz
Total absorbed power*	5750 W
Working temperature	180° ÷ 280° C
Outside temperature range	-10° ÷ 40° C
Time to reach welding temperature	< 20'
Memory	4000 cycles
Pre-set welding cycles	50 customized
Wi-Fi ready	App "SET & GO PRO"
Dimensions machine body (W x D x H)	1077 x 510 x 715 mm
Dimensions gearcase (W x D x H)	585 x 384 x 463 mm
Weight machine body	100 Kg
Weight standard composition	216 Kg

PLUS

- Automated Welding Process
- Wi-Fi ready
- App SET & GO - PRO

* Suggested power generator 8 ÷ 8,5kVA

EASE OF USE

Hardware and software interact to each other sharing data during the entire workflow. Once the welding parameters are set up, the system guarantees the repetition of the welding cycle. The operator only has to confirm the work phases just pushing a button on the control panel of the gearcase.

QUALITY IN WELDING

Data-logging constantly tracks the welding cycle and saves the data in an internal hard-drive capable to store up to 4000 welds. The data will be available through PDF reports, downloadable in a USB flash drive. The gear case recalls from an archive up to 50 preferred settings, saved by the operator.

EASYLIFE CONCEPT



EASY LIKE PUSHING A BUTTON

This is the concept that developed the EASY LIFE welding system: “to simplify the work in the jobsite avoiding human mistakes”; this is the philosophy that it hold in its name “Style and Technology” by RITMO. EASY LIFE is a whole RITMO’s project for all and accessible to everybody. Easy Life is “Wi-Fi” ready and works together with the App “SET & GO - PRO”.

HOW DOES IT WORK

Hardware and software have been developed to interact to each other sharing data during the entire workflow. Once set the welding parameters up, the system guarantees the repetition of the welding cycle, avoiding errors. The operator only has to confirm the work phases on the gear case when asked to, just pushing a button. Besides, during the “welding phase”, where sometimes some pressure adjustments are needed, the electronic system solve automatically this specific problem.

QUALITY IN WELDING

The Easy Life system incorporates a data-logging that saves the data in an internal hard-drive capable to store up to 4000 welds. Possibility to pre-set 50 customized welding cycles. The data will be available through PDF reports, downloadable in a USB flash drive. If you want to export datalogs live on your project then this is done using the “SET & GO PRO” app.

EXTREME RELIABILITY

Born on 2002, the EASY LIFE system is now at its fourth evolution.



"SET AND GO PRO" APP

HIGH QUALITY ON BUTT FUSION WELDING

"SET & GO PRO" Put together the ease of use, innovation and quality, in a system with the advantages of a CNC welding system, but significantly reducing the costs of it.

Note: "SET & GO PRO" App is a paid app subscription

ADVANTAGES

The app eliminates the expensive hardware of a data-logging and offer the highest quality at the lowest cost.

HOW IT WORKS

Set up the easy life welding machine through your smartphone/tablet with few and easy steps: choose the international welding standards (ISO, DVS, UNI, ASTM, etc.), pipe diameter and SDR.

With the GPS and smartphone scanner you can collect, transfer, and store information by project name. You can record the exact location of each pipe weld as well as the construction site, you can scan pipe and fitting barcodes, scan operator badge, and take a photo before and after the installation.

With a detailed report at the end of each weld you have all the technical data with exact graphs and parameters to compare against international welding standards and geolocation map.

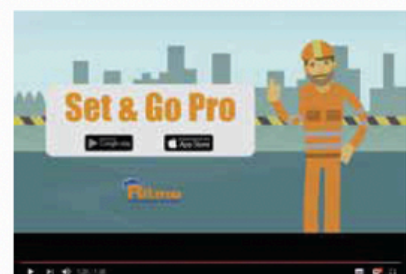
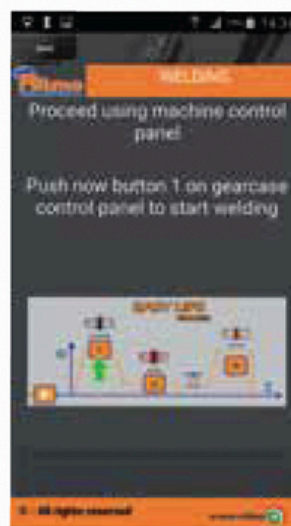
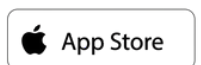
You can quickly share the welding reports in pdf format via email and WhatsApp or save them to your phone or on a cloud archive. Choose "SET & GO PRO" because safety and quality are part of your job!



PLUS

- EASY SETTING AND WI-FI READY
- GEOLOCATION MAP
- DATA-LOGGING
- REPORT PDF

AVAILABLE ON



watch the video

HOW IT WORKS

WELDING REPORT	
Welding = N° 46 - NO ERROR	
Date (dd/mm/yy) = 16/02/16 Time (hh:mm) = 09:46	
Standard ISO 21307 (06/11) SINGLE LP	
Diameter = 250 mm SDR = 17 Thickness = 14.8mm Material = PE p1 = 0.17MPa T min = 200°C T nom = 223°C T max = 245°C p1 = 29 bar A = 2mm p2 = 0 bar, t2 = 163 s t3 = 5 s t4 = 6 s p3 = 29 bar, t5 = 1080 s	Model = BASIC 315 (V0,V1) Piston area = 6.68 cm ² Serial = 990000006 Firmware version = 216 Next overhaul (mm/yy) = 10/18 Operator = Test operator Job site = Ritmo Remark = test welding Diameter = 250 mm SDR = 17 Thickness = 14.8mm Material = PE T heater = 223°C Drag pressure pt = 3 bar p1 = pt = 31 bar, t1 = 30 s p2 = 0 bar, t2 = 163 s t3 = 4 s t4 = 8 s p3 = pt = 31 bar, t5 = 1080 s t total = 1285 s
OPERATOR'S BADGE 300000041424312017564039002030 JOINT TRACEABILITY 1 3137011100814520240602025320078232530012 JOINT TRACEABILITY 2 3137011100814520240602025320078232530012 GPS 45:23,39647 11:43,0569 	
PRESSURE GRAPH 	
PICTURES BEFORE 	
AFTER 	

***** REPORT n.9 Easy Life v1.09 *****	
Date: 02/02/16 Hour: 12:58 Set temperature HP: 200 C Revision: 11/15 Serial number: 111200000 Diameter: 75 mm Material: PP SDR: 7.4 Operator: GiA Job site: RIT Remark: *** WELDING DATA *** Welding number: 8 Drag Pressure: 5 bar P1: 40 bar P2: 2 bar P5: 40 bar T1: 2s T2: 30s T3: 6s T4: 4s T5: 180s Total joint time: 3':42"	

Report by EASY LIFE

Report by
EASY LIFE + "SET & GO! PRO"

WELLINGTON

17 Raiha Street, Porirua

AUCKLAND

3/68 McLaughlins Road, Wiri

P 0800 473 100

E sales@upg.net.nz

W upg.nz

