

Caldertech Pegasus EF Welder – Error Codes

Error codes:

E01 Supply voltage level too low.

E02 Supply voltage level too high.

E03 Supply frequency level less than 40Hz.

E04 Supply frequency level greater than 60Hz.

E05 Output voltage < 1.5% of the welding voltage for 6 seconds continuously.

E06 Output voltage > 1.5% of the welding voltage for 6 seconds continuously.

E07 Output voltage > 6% of the welding voltage for 4 seconds continuously.

E08 Accessory (fitting) disconnected during welding cycle.

E09 Output current less than 0.5 amps for 4 seconds continuously.

E10 Reserved.

E11 Stop button pressed during welding cycle.

E12 Reserved.

E13 Reserved.

E14 Reserved.

E15 Reserved.

E16 Reserved.

E17 Output current increased by +10% for 4 seconds continuously.

E18 Ambient air temperature level less than -20°C.

E19 Ambient air temperature level greater than +50°C.

E20 Transformer temperature level greater than +80°C.