



DELTA 500 BUTT WELDER

SIZE RANGE: 200 - 500 MM

BY RITMO

●
Ultimate Solutions.
Intelligent Delivery.

● FEATURES

- Technical assistance offered before sale and after sale.
- Free onsite team training with any butt welder purchase once machine is delivered.
- Stock of all critical components as spares in NZ.
- Servicing of all machines done here in NZ in our workshop. No requirement to send your machine offshore.
- A machine body with a steel bearing frame, four steel clamps and two hydraulic thrust cylinders with non-drip quick couplings and steel inserts.
- Self detaching device: which helps to remove the heating plate during welding procedure.
- An extractable heating plate with a separate thermometer for reading the working temperature.
- An extractable electric milling cutter for levelling the ends of the pipe and/or fitting, with a safety microswitch and overload cutout. The milling cutter's plastic control box is protected by a metal frame, and is equipped with a fast removing system to speed up the extraction from machine body.
- An electrohydraulic gear case with a clamps opening and closing lever, maximum pressure and release valves (also useful when welding with the "Dual Pressure" procedure), hydraulic hoses with non-drip quick couplings, a timer (for the heating and welding phases). The machine is preset for the connection of the electronic controller THE INSPECTOR.
- Digital electric connections box with the high precision ($\pm 1^{\circ}\text{C}$) "Digital Dragon" temperature controller protected by a special container and equipped with a reading display and keys for temperature adjustment.
- A milling cutter/heating plate support.
- With the DELTA 500 it is possible to weld fittings such as elbows, tees, wyes and stub ends. This is possible as the 3rd clamp can be anchored to the 1st and 2nd (movable) and slide along with the pipe. The fitting has to be locked in the 4th clamp. Short neck stub ends can be welded with the help of a special tool (on request).

● STANDARD COMPOSITION



MACHINE BODY



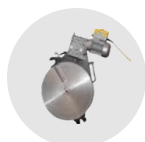
DETACH DEVICE FOR HEATER



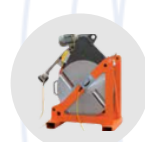
GEAR CASE



HEATING PLATE



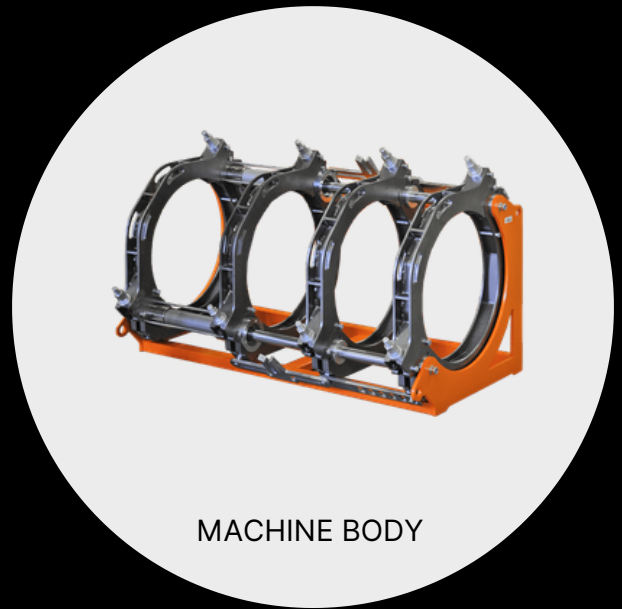
MILLING CUTTER



SUPPORT



ELECTRONIC THERMOREGULATOR



MACHINE BODY

● ABOUT

This is a self-aligning machine, suitable for welding ducts for the transport of water, gas and other fluids under pressure, up to 500mm. The DELTA 500 was designed in accordance to the International correspondent standards (UNI 10565, ISO 12176-1).

● BENEFITS

he DELTA system designed by RITMO offers the below benefits:

- Easy setting and easy to use
- Avoid mistakes
- THE INSPECTOR electronic controller
- "Digital Dragon" temperature controller
- Wide product range
- Reliability and precision
- Affordable system
- 100% quality

ON REQUEST



INSERTS
200 - 450 MM



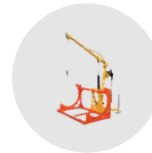
**TOOL FOR FLANGE
NECKS**



TROLLEY



**THE INSPECTOR
DATA-LOGGING**



**ELECTRICAL
CRANE**



ROLLERS

TECHNICAL FEATURES

MODEL	DELTA 500
Working range *	200 - 500 mm
Materials	HDPE, PP, PVDF For other materials contact RITMO S.P.A.
Power supply	230 V Single Phase 50/60 Hz 400 V Three Phase 50/60 HZ
Total absorbed power*	7950 W (230 V) 7200 W (400 V)
Working temperature	180° - 280° C
Outside temperature range	-10° - 40° C
Time to reach welding temperature	< 20
Dimensions machine body (W x D x H)	1265 x 790 x 780 mm
Weight machine body	230 Kg
Weight standard composition	408 Kg

PLUS

- Weighted pipe shaver to assist with easy removal
- Digital dragon temperature probe

* **Suggested power generator 12kVA**

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